

## 12 - Dimensions, designs, mounting positions of helical gearmotors

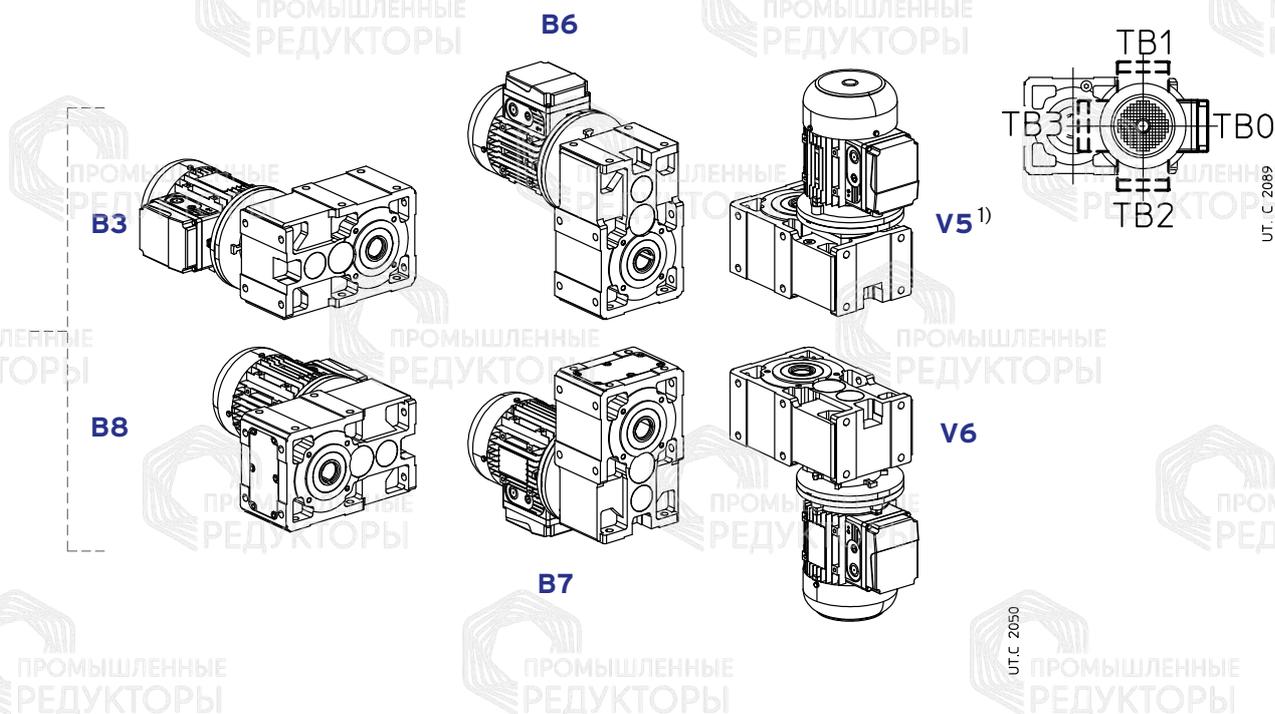
### Mounting positions

Unless otherwise stated, gear reducers are supplied in mounting position **B3** (see ch. 2).

### MR 4I 63 ... 125

Designs:

UP2A  
UP2D



### Oil quantity MR 4I 63 ... 125

Lubricant quantities [l] stated in the table are approximate for provisioning. The exact oil quantity the gear reducer is to be filled with is defined by the level plug.

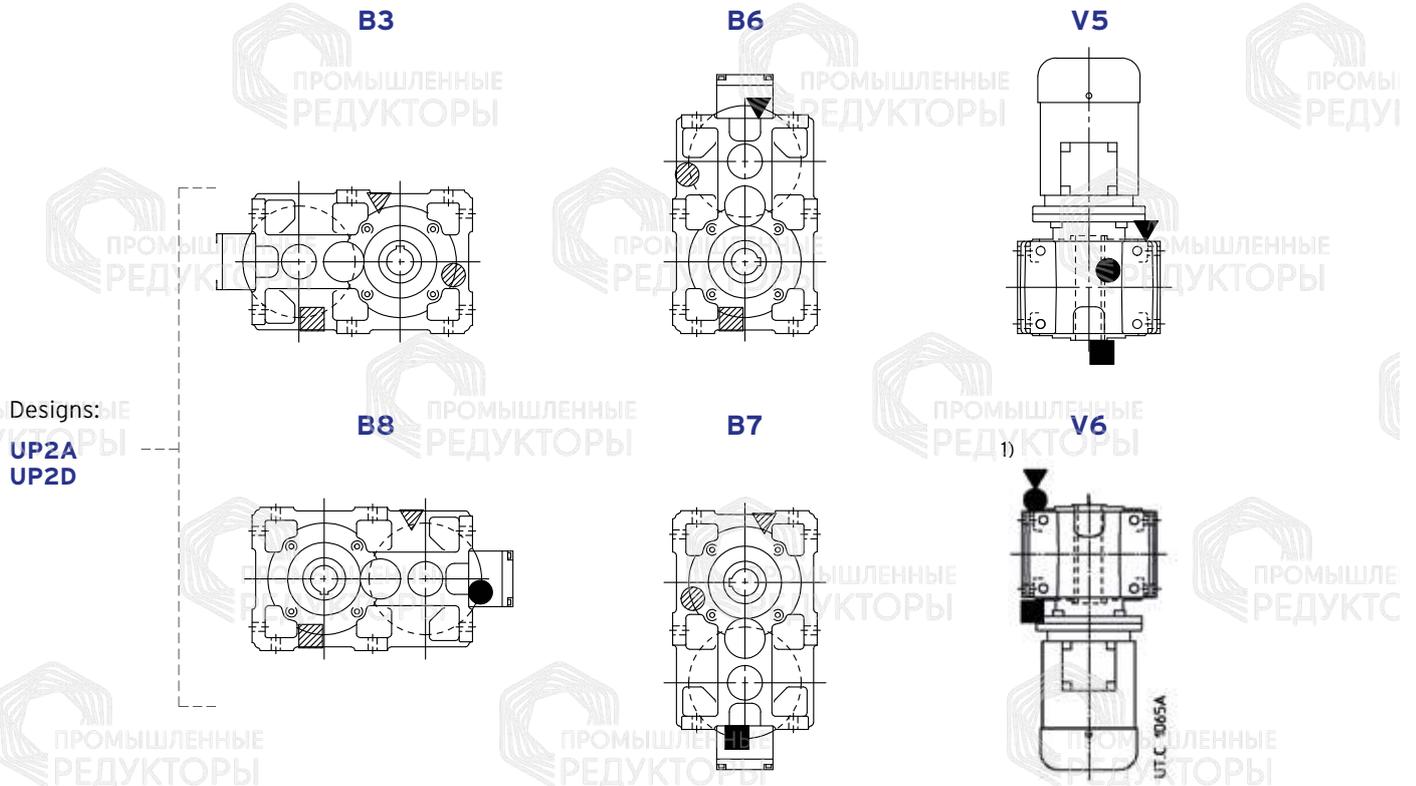
Mounting position	63, 64	80, 81	100	125
<b>B3</b>	1,1	1,9	3,6	6,6
<b>B8</b>	1,1	1,9	3,6	6,6
<b>B6</b>	1,8	3,2	6	10,7
<b>B7</b>	1,4	2,7	5,3	9,4
<b>V5<sup>1)</sup></b>	1,3	2,5	4,9	8,8
<b>V6</b>	1,4	2,7	5,3	9,4

1) The first 2 reduction stages lubricated «for life» with grease (10% oil quantity).

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### Lubrication details

#### MR 41 100, 125



1) See also ch. 6 page 43.

- ▼ oil filler plug
- oil level plug
- oil drain plug
- oil filler plug with oil level dip stick

- ▼ oil drain plug on opposite side (not in view)
- oil level plug on opposite side (not in view)
- oil drain plug on opposite side (not in view)